



Learner Ball Pen Click System

Main features

- Retractable ball pen for learning
- Large easy to handle barrel
- Visual guiding line for correct finger positioning
- For left and right handed
- Oil based ink: excellent writing quality
- Good clear drain
- Blue ink
- Refillable
- Complies with technical requirements of ISO 12757-1&2 (General & documentary use)
- Estimated shelf life: 2 years

Process and Controls

- Unique point manufacturing process: cold forming, no scratching
- Assembling and injection process

Laboratory controls

- Start up, writing quality, smoothness, laydown
- Mileage, ageing, dry time, wearing, seepage; back leak, clear drain, clogging resistance, line width

Production controls

- 100 % cosmetic visual inspection
- 100 % actuation test

Pre-shipment inspection

- Visual inspection according to ANSI z1.4 sampling plan:
 - 20 pcs handwriting per batch
 - 10 pcs each other function per batch

Product safety

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy metal content tested by an external laboratory (EN71-3 : 1995, A1 : 2000. 91/338/EEC)

Cartridge
0.29 g of ink

Oil based ink
Permanent and water resistant.
Quick drying (<2seconds)
Smooth writing

ABS barrel
Diameter: 14.7 mm
Length: 12.6 cm
(total product length)

Visual guiding line

**Medium Point
1 mm diameter**
Line width: 0.4 mm



Correct finger positioning



*89% out of 101 French teachers interviewed by Eurosyn recommended BIC Kids line for learning (July 2013)

Environment

- PVC free product
- Refillable
- Packaging compliant with packaging & packaging waste European directive: 94/62/EC (on volume/weight reduction and on dangerous substances restriction)



Social Audit

- BIC Group Code of Conduct based on ILO conventions.
- Auditing process with corrective action plan by an independent company

Country of Origin

- Made in China