

Coloring felt pen in 12 colours

Main features

- 6 standard colored inks + 6 covering colored ink
- Large blocked tip
- Jumbo barrel

Process and Controls

- Injection moulded components
- Heat transfer film wrap with logo and product name

Laboratory controls

- Writing performances (laydown, smoothness, mileage...) in various severe conditions for temperature and pressure
- Mechanical performances and breakage resistance, life test of product
- Cap and end plug fit

Production controls

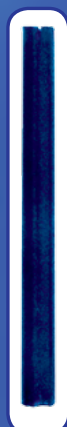
- All purchased parts approved on lot by lot basis prior to use in production
- Fully automated molding and periodic QC inspection for dimensions and visual aspects
- Fully automated in-house assembly and in-line QC inspections for critical functions

Product safety

- ink assessed by an external toxicologist (ASTM D-4236)
- Product compliant with European toy safety standard (EN71), tested annually by an independent laboratory
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, CPSCIA - section 101, REACH - Annex XVII - part n°23)
- Cap compliant with safety cap standard (ISO 11540 /BS 7272-1)
- End-plug compliant with safety end-plug standard (BS 7272-2)

Polypropylene plastic barrel

Good shelf life
12mm diameter
120 mm of length



2.7 g of ink



Resistant blocked nib

Won't bend or retract under pressure



Pressed fit plug with retention rings

Water based ink

washable on most fabrics



Diameter: 4.5 mm
Line width: 0.9 mm

Polypropylene ventilated cap

Minimizes asphyxiation hazard for children



Environnement

- Free PVC product
- Packaging compliant with packaging & packaging waste European directive : 94/62/EC



Social Audit

- BIC Group Code of Conduct based on ILO conventions.
- Self assessment process with corrective action plan

Country of Origin

- Made in France